

The all-new  
**DWX-4W**  
Wet Dental Mill



Complete your dental restoration solution  
with the DWX-4W Wet Dental Mill.





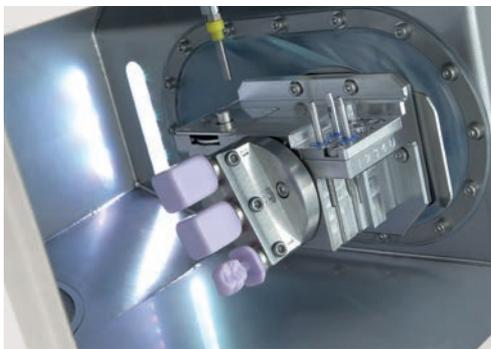
## DWX-4W Wet Dental Mill

The DWX-4W represents the latest in DWX technology, going beyond dry milling to quickly and easily wet mill popular glass ceramics and composite resin with the precision and reliability Roland DG products are known for.

Compact and easy-to-use, it provides unattended wet milling of crowns, bridges, inlays, onlays and veneers.

### High-Performance Jaeger DentaDrive Spindle

The DWX-4W's high-performance 60,000 RPM Jaeger DentaDrive spindle supports precision milling. It's equipped to mill pin-type blocks, including glass ceramics and composite resin - acclaimed in the industry for their superior strength and aesthetics. Materials can be finished with a short finishing time, dramatically reducing labor and production time.



### Multi-Axes Milling

4-axis simultaneous grinding enables the DWX-4W to accomplish difficult undercuts and produce highly detailed anatomy. The rigid ball screw-driven 4-axis control allows for smooth, high-precision machining. With its multi-pin clamp, it can mill up to three different pin-type materials continuously, enabling production of three different patient prosthetics in a single production run. It also features an Automatic Tool Changer (ATC) that auto-changes grinding burs without interrupting the production process.

### Economical Open Architecture

Open architecture allows the DWX-4W to work with the latest materials and CAD/CAM software so you're never limited by older technology. If you already have a production solution, it works seamlessly with your existing scanner and compatible CAD/CAM software while eliminating the need to rely on a single source for materials.

### CAM Software Included

Purchase of the DWX-4W includes MillBox Roland Edition by CIMsystem. This open-architecture CAM software accepts all STL file types and supports the milling of relevant materials and features a user-friendly interface and simple workflow that promotes a short learning curve. Its features include automatic nesting and placement options to help maximize efficiency and pre-defined milling procedures for direct software-to-mill functionality without interruption during tool path calculation milling procedures for direct software-to-mill functionality without interruption during tool path calculation.



### CAM Software Partners:

In addition to MillBox Roland Edition by CIMsystem, open architecture software partners include the following:





WATER COLLECTION FILTRATION SYSTEM

### User-Friendly Operation

Even novice users can quickly set up the DWX-4W and begin creating prosthetics the same day the machine arrives. Features to enhance user experience include:

- Simple one-button design.
- Color-coded LED status lights signal current job progress.
- Fully integrated pump and coolant system with water filtration for maintaining a clean and efficient workspace.
- The Virtual Machine Panel (VPanel) allows users to configure settings from their computer, send CAM data to the DWX-4W for production, and track milling progress.

**DWX-51D**



**DWX-4W**



### Combine DWX Devices for a Complete Dental Solution

Pair the DWX-51D and DWX-4W for the most flexible and productive dry and wet milling solution. Using both dry and wet DWX devices gives you the technology and confidence to take on the maximum amount of glass ceramics and zirconia restorations. In contrast to dry and wet combo devices, a dedicated DWX dry and wet solution eliminates the switch back-and-forth through processes and the hours of cleaning in-between jobs.



Connect up to four DWX devices to one computer.

### Peace-of-Mind, Reliability and Support

The DWX-4W offers unmatched reliability and post-sales support that includes Roland Care Premium with a two-year warranty. We also provide online video, educational support and certified service engineers to keep your machine running smoothly.

## DWX-4W Highlights:

- Simultaneous 4-axis milling of glass ceramics and composite resin
- High-performance Jaeger DentaDrive spindle
- Multi pin-clamp to mill up to three different pin-type materials continuously
- 4-station Automatic Tool Changer switches burs for a more continuous operation and detailed anatomy
- Colored LED machine status light
- Easy VPanel operation to track tool life and machine calibration
- Connect up to four DWX devices to one computer
- Fully integrated pump and coolant system
- Automatic machine calibration
- Pair the DWX-51D and DWX-4W for the most flexible and productive dry and wet solution
- Roland Care Premium warranty included
- Made in Japan



SPECIFICATIONS		
Cutttable material		Glass ceramics, Composite resin
Loadable workpiece shape	Width	Maximum 1.57 in (40 mm)
	Depth	Maximum 0.79 in (20 mm)
	Height	Maximum 0.79 in (20 mm)
Operating speed		0.24 to 70.9 in./min. (6 to 1,800 mm/min.)
Spindle motor		Jaeger high frequency spindle
Spindle speed		15,000 to 60,000 rpm
Rotary axis travel angle	A axis	± 360°
Number of burs housed		4
Attachable bur	Shank diameter	3 mm (Dedicated milling bur for wet grinding)
Compatible compressed air		0.7 to 1.0 MPa
Interface		USB
Control command set		RML-1, NC code
Power requirements		AC 100 to 240 V +10 %, 50/60 Hz , 1.9 A (overvoltage category II, IEC 60664-1)
Power consumption		Approx. 200 W
Operating noise	During operation	70 dB (A) or less (when not cutting)
	During standby	48 dB (A) or less
External dimensions	Width x Depth x Height	18.9 x 21.2 x 23.6 in. (480 x 538 x 599 mm)
Weight		116.8 lbs. (53 kg)
Installation environment	Indoor use, Altitude	Up to 6,562 ft. (2,000 m)
	Temperature	41 to 82.4°F (5 to 28°C)
	Relative humidity	35 to 80 % (no condensation)
	Ambient pollution degree	2 (as specified by IEC 60664-1)
	Short-term temporary overvoltage	1,440 V
	Long-term temporary overvoltage	490 V
Included items		Power cord, USB cable, Drain hoses, Detection pin, Dedicated milling burs, Automatic correction jig, Measuring cup, Hexagonal screwdriver, Hexagonal wrench, Mounting screws, Setup guide, Daily maintenance card, Roland Software Package CD, Spindle maintenance kit
System requirements for USB connection	Operating system	Windows® 7/8/8.1/10 (32 or 64 bit)
	USB cable	Use the included USB cable
OPTIONS		
Collet (model #ZC-3JD)		Replacement spindle collet
Additive (model #ZAW-1000D)		Additive for coolant 1000 ml
Filter for coolant tank (model #ZF-CLD)		Replacement filter for coolant tank
Grinding bur (model #ZGB-125D)		R1.25mm milling bur for wet grinding
Grinding bur (model #ZGB-50D)		R0.50mm milling bur for wet grinding
Grinding bur (model #ZGB-25D)		R0.25mm milling bur for wet grinding



The Roland Easy Shape logo symbolizes the Company's philosophy in the dental industry. High-level products, first quality materials, and sophisticated, cutting-edge technologies combine to create the finest dental milling devices and precision results for your lab.

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 RDGA-DWX4W-02 September 2015